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Product Name: Colgate Palmolive 'Save Face Cream'

			COMPATIBILITY REQ.	
Phase	% w/w	Trade Name	pH range	Max temp.
	84.7	Water		
	4.0	Rapithix A-60 (Ashland)		
	1.0	Glucam P-10 Humectant (Lubrizol)		
	5.0	Schercemol NGDO Ester (Lubrizol)		
	1.0	Eastman GEM 2-Ethylhexyl Palmitate (Eastman)		
	2.0	Infraguard (Mibelle)		
	1.0	Harmoniance Biofunctional (Ashland)		
	0.7	Optiphen DP (Ashland)		
	0.3	Optiphen OD (Ashland)		
	0.1	Tocopherol (DSM)		
	0.2	Fragrance – Jasmine Pearl (Sensient)		
	100.0%	Total		

METHOD	1. Add water to main beaker and start mixing with impeller blade
	2. Add rapithix while mixing at high speed
	3. Mix until completely dispersed
	4. Add Schercemol ester and mix well
	5. Add ethylhexyl palmitate and mix well
	6. Add infraguard and harmoniance. Mix until completely uniform.
	7. Add optiphen DP and OD
	8. Add premix of tocopherol and fragrance until completely uniform
	Final pH required: 5.0 – 5.5